



WELD-ON® POOL CEMENTS AND PRIMER SELECTION GUIDE

		COLOR	Nominal Pipe Size	mm in	20 1/2	25 3/4	32 1	40 1 1/4	50 1 1/2	63 2	75 2 1/2	90 3	110 4	160 6	200 8	250 10	315 12	355 14	600 24	800 30			
PVC	Pool & Spa Cements	CLEAR	Pool Regular	740																			
		CLEAR GRAY	Pool Medium	744 [†]																			
		CLEAR GRAY	Pool Heavy	746																			
		BLUE to CLEAR	Pool 'R Spa	747 [†]																			
		BLUE to CLEAR	Pool Fast	748 [†]																			
		BLUE	Pool Flex	798																			
		PURPLE CLEAR	Pool Primer																				

PIPE FORMAT

Schedule 40/PN3.2, PN4, PN6

Schedule 80/PN10, PN16

[†] Can be used without a primer with fittings having an interference fit (unless primer required by local code).

